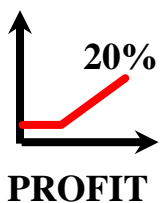
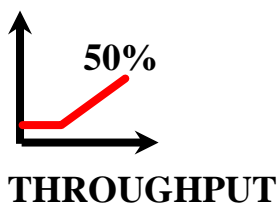
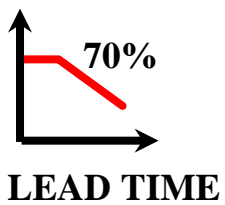


Case Study

Domestic Window Manufacturer



3 Months

The Challenge

- Declining share of market
- Consistently poor financial results
- Very poor customer service
- Reduce lead times and inventory levels

The Solution

- Improve flow and increase throughput
- Reduce batch sizes and inventory levels
- Eliminate the constraints in the processes
- Focus on value adding tasks

The Results

- Lead time reduced by 70%
 - Sales increased by 25%
 - Inventory reduced by 40%
 - Most responsive window supplier
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